Sasakura Engineering website



https://www.sasakura.co.jp

https://www.sasakura.co.jp/ technology/products/category/3

Head Office

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Tokyo Branch Office

17-25, Shinkawa 1-chome, Chuo-ku, Tokyo 104-0033, Japan

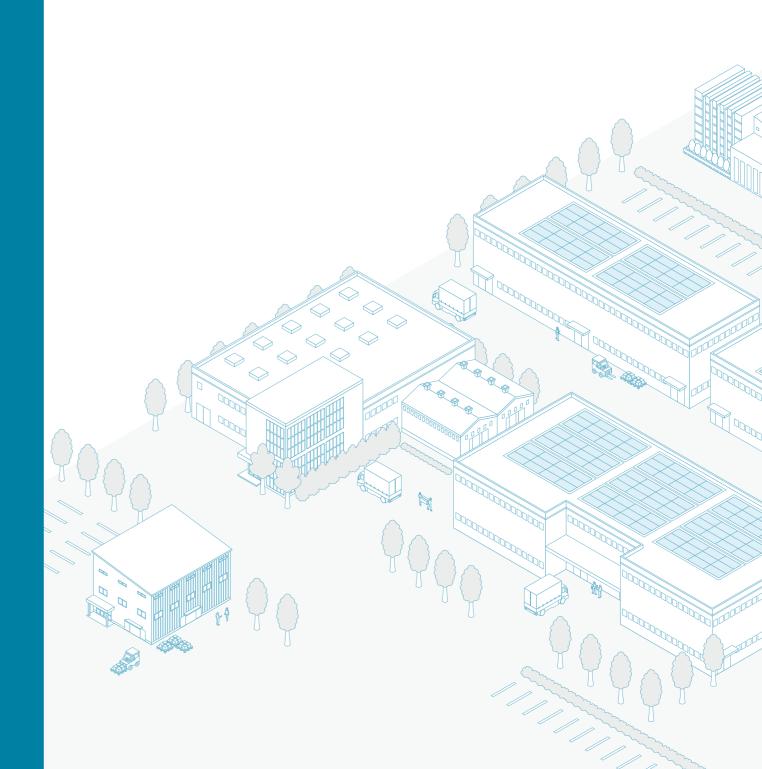
■ Water Treatment Division

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SASAKURA

EVAPORATING CONCENTRATOR



Water treatment becomes carbon neutral

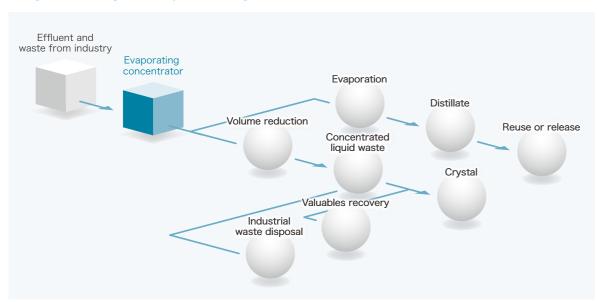
Sasakura was founded in 1949 and is working on technologies in the fields of water, heat, and sound, including water production equipment for shipments.

In the field of water, Sasakura's evaporating concentrator was developed by applying the technology of land-based seawater desalination plant, which supports life in Middle Eastern countries, to water treatment.

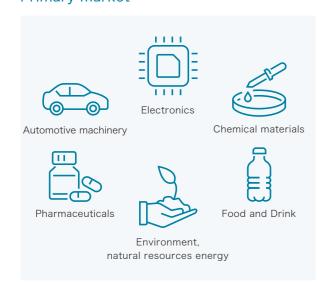
Since we started selling of evaporating concentrators in 1987, we have started to reduce the volume of factory wastewater, and now we are providing services to many customers who require evaporative concentration processes, such as concentration adjustment on production lines, recycling by recovering organic solvents, and ZLD systems etc..

The evaporating concentrator has received high praise from Japanese government, winning the Energy Conservation Grand Prize in 2019 and being registered as an LD-Tech certified product by the Ministry of the Environment, and will continue to be a carbon-neutral product. We will contribute to the realization of a circular economy.

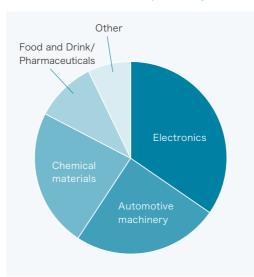
Image flow diagram of processing



Primary market



Installation over the past 5 years



SASAKURA's strengths

Compressor designed and manufactured in-house that provides high energy savings

We focused on the waste heat (generated steam) generated during the concentration process and realized the reuse of waste heat by Compressor.

As the only evaporating concentrator's manufacturer in Japan, we design and manufacture Compressor suitable for the evaporative concentration process in-house.

Therefore, maintenance can be performed on-site in a short period of time, reducing the burden on customers.

Compressor can raise the temperature of saturated steam up to 11.5°C with an intake fluid temperature of 70°C.

We have a wide variety of Compressor in stock, and also offer suggestions for retrofitting MVR* by installing Compressor.

*MVR (Mechanical Vapor Recompression) is a system that recompresses waste heat and reuses it as a heat source.



In-house turbo Compressor

Reasons why SASAKURA

- 1. Ease of operation with fully automated system
- 2. Fewer equipment problems over the long term
- 3. Energy savings through the use of Compressor
- 4. After-sales service
- 5. Products Eligible for Energy Conservation Subsidies



Application point Cutting oil wastewater Metal cutting Metal polishing Model VVCC

Customer Used waste solvent (e.g. 1%) Concentrated water Outsourcing or On-site recycling Evaporating concentrator with distillation column Recovered solvent

Industry

Electronics	Pure water regeneration wastewater/ RO concentrate recovery		
	TMAH recovery		
	Plating wastewater		
	Copper sulfate concentration adjustment		
	BHF wastewater		
	KI recovery		
Automotive	Coolant cutting wastewater		
	Template agent wastewater		
	RO brine		
	Painting wastewater		
Chemical/Metal	Ammonium nitrate recovery		
	Hydrochloric acid recovery		
	Ammonia recovery		
	Li recovery		
	Caustic soda recovery		
	Nonferrous metals recovery		
Food/Medical	Tea, beverage concentrate		
	Pork, chicken extract concentrate		
	Sugar solution concentrate		
	Yeast culture solution concentrate		
	HPAPI wastewater		

Purpose

Concentrated crystals	Ammonium chloride recovery		
	Ammonium sulfate recovery		
	Chloride recovery		
Solvent recovery	NMP		
	DMAC		
	DMF		
	DMSO		
Others	Biomass power generation digestive fluid		
	Produced water concentrate		
	Wastewater containing high concentration salts		
	Leachate concentrate		
	ZLD(Zero Liquid Discharge)		



VVCC-T-240E



RVCC-5FBE



VVCC-30+RHC-3F



VVCC-17

Model VVCC MVR adopted

VVCC is an energy-saving equipment suitable for large-capacity concentra-

In recognition of its significant energy savings, it received the Energy Saving Award from Japanese government in 2019.

In addition, the product is certified in the LD-Tech application registration which proves high energy efficiency every year.

All-electric support is also available by installing electric heaters.



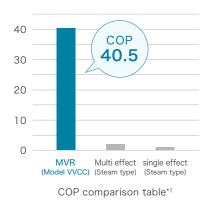
VVCC-90

Capacity & Size

Evaporation amount (t/d)	15T/D	30T/D	65T/D	100T/D	200T/D
Steam consumption (kg/hr)	10	10	10	30	40
Consumption/Rated power (kW)	30/40	60/70	85/95	125/140	210/245
W×L×H (m)	3.5*5.0*4.0	4.5*6.0*5.0	5.0*7.5*5.5	6.5*7.5*6.0	8.0*10*6.5

^{*} Please note that equipment size and power may vary depending on liquid conditions, etc.

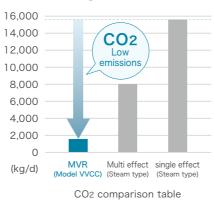
High COP



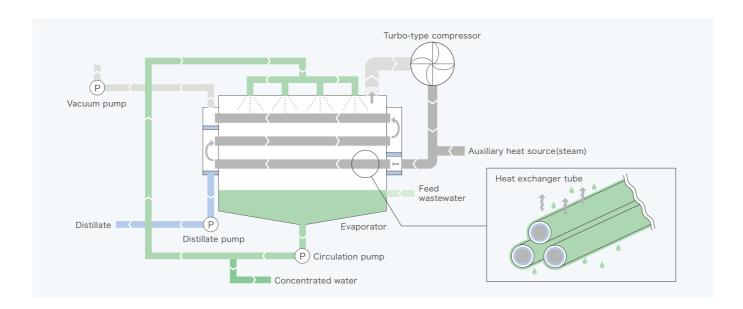




CO₂ saving



*1 COP=Coefficient of Performance *2 Estimation example: 100 tons/day processing, electricity unit price JPY15/kW, steam unit price JPY5/kg



Model RVCC MVR adopted

A roots-type compressor that achieves high compression is applied.

In combination with a flash evaporator, it can be applied to highly concentrated and highly viscous liquids.

It can also handle higher boiling point rise.

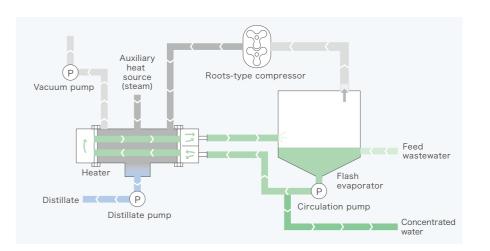
All-electric support is also available by installing electric heaters.



Capacity & Size

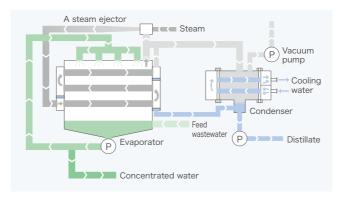
Evaporation amount (t/d)	2T/D	5T/D	10T/D	15T/D	20T/D
Steam consumption (kg/hr)	10	20	30	40	50
Consumption/Rated power (kW)	15/20	25/30	40/45	55/60	70/75
WxLxH (m)	2.0*4.0*4.0	3.0*4.0*4.0	3.5*4.0*4.5	3.5*5.0*5.0	3.5*6.0*5.0

^{*} Please note that equipment size and power may vary depending on liquid conditions, etc.



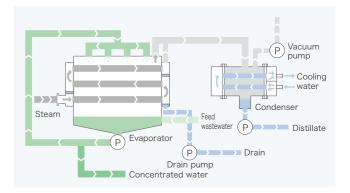
Model RHC

By using a steam ejector, it is possible to reuse approximately half of the waste heat.



Model STC

It is possible to utilize low-pressure surplus steam(0.1 to 0.2MPaG). It is also possible to reuse the steam drain after using the equip-

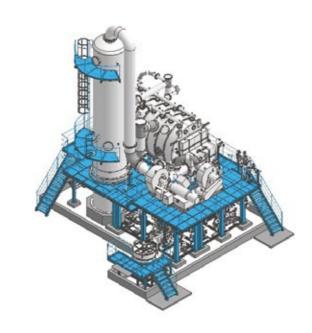


Solvent Recovery System

By combining a distillation column with an evaporating concentrator, high boiling point organic solvents and low boiling point substances can be recovered and reused at high concentrations.

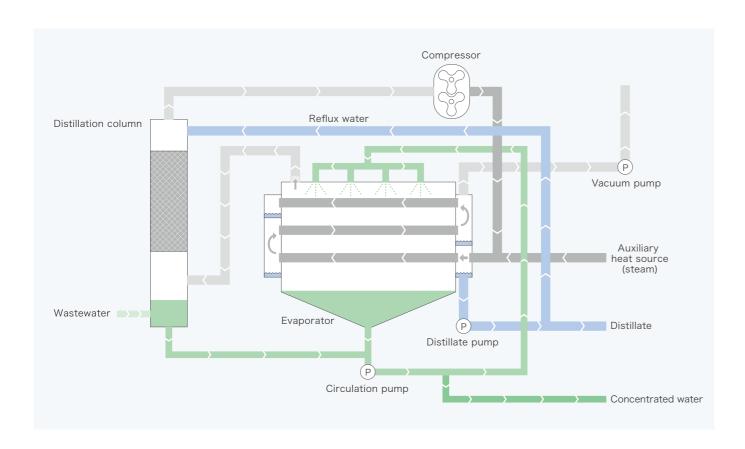
The adoption of MVR enables energy-saving solvent recovery, and the high degree of separation of recovered components significantly improves the water quality of distillate.





RVCC-26BSP

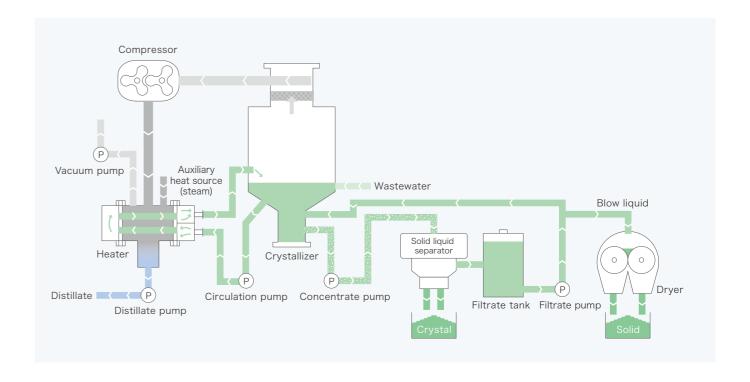
3D image



Crystallization System

This equipment uses a flash evaporator and is capable of concentrating in a slurry state that precipitated crystals.

By combining it with MVR, we can realize energy savings and provide comprehensive proposals including the selection of scale prevention seed crystals, separators, and dryers.



Zero Liquid Discharge

Sasakura's evaporating concentrator can be used to eliminate wastewater in factories, which has been in increasing demand in recent years, especially overseas.

We will propose a process from concentration to dry up.

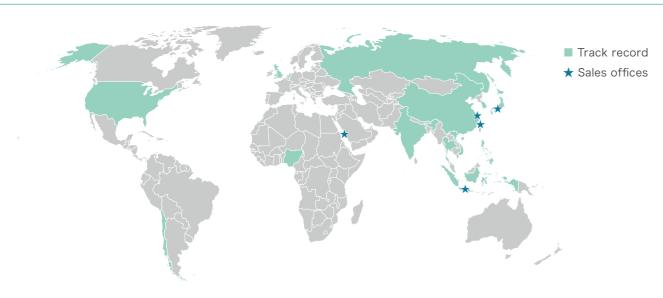






For wastewater treatment of industrial park in Taiwan

Sales offices & Track record



Sasakura has overseas sales offices and a large number of overseas deliveries.

Sales offices

Indonesia

PT. Sasakura Indonesia

Jl. Wanamarta Raya No. 1B, Kawasan Industri Kendal Jawa Tengah 51371, Indonesia Tel +62-24-330-00019 Fax +62-24-330-00017

Saudi Arabia

3D image

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Taiwan

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Sasakura Shanghai Co.,Ltd.

#1611-1612, No.317 Xianxia Lu, Changning Qu, Shanghai, 200051, China Tel +86-21-3223-1217 Fax +86-21-3223-1218

SASAKURA Mobile Evaporating Concentrator

Mobile Evaporating Concentrator

This is a container-sized equipment that can be used when and where it is needed, such as when the concentrator is not needed all the time or when the equipment's installation location needs to be moved regularly.

An energy-saving MVR type concentrator is built into the container and can be transported on a container trailer.

It is easy to operate as it can be divided and assembled in a few hours.







Transportation

Operation

Laboratory test / Pilot concentrator

By conducting laboratory test before design proposal, we are able to make proposal tailored to the processing liquid. If requested by the customer, actual operation using a pilot concentrator is also possible.

Estimated volume of sample required

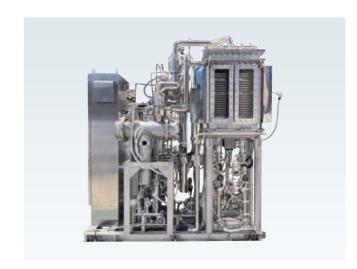
0.5L × Concentration ratio

- *1 We will discuss the concentration ratio as necessary.
- *2 This is the volume required when analyzing our standard measurement items.

Our standard analysis items

	Boiling point	Total solid (TS)	рН	Specific gravity / Viscosity	Conductivity
Wastewater	0	0	0	0	0
Concentrated water	0	0	0	0	0
Distillate	_	_	0	_	0





Lab test machine

Pilot concentrator

Evaluation by Japanese government

Fiscal Year 2019

Energy Conservation Grand Prize (support:Ministry of Economy, Trade and Industry) Energy Commissioner's Award Award-winning equipment "Model VVCC"

Fiscal Year 2023

Ministry of the Environment LD-Tech certified product

*4 consecutive years from 2020 (2020 is L2-Tech)

Authentication equipment "Model VVCC"



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